**SIEMENS PLC**.

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| --- | --- | --- | --- |
| SR.NO. | Identification Ferule  | Supply Specification | Description. |
| 01 | L | 230 V AC | Mains Power supply.(Customer Scope) |
| 02 | N | N |
| 03 | L2 | 230 V AC | High Safety Thermostat. |
| 04 | L3 | 230 V AC |
| 05 | HT | 230 V AC |
| 06 | L2 | 230 V AC | Low Safety Thermostat. |
| 07 | L4 | 230 V AC |
| 08 | LT | 230 V AC |
| 09 | DH1 | 230 V AC | Dry Heater Connection. |
| 10 | N | N |
| 11 | L2 | 230 V AC | Chamber Motor Connection. |
| 12 | N |  |
| 13 | CO1 | 230 V AC | Compressor no. 01 Connection. |
| 14 | N | N |
| 15 | E | E |
| 16 | CO2 | 230 V AC | Compressor no. 02 Connection.(If Applicable) |
| 17 | N | N |
| 18 | E | E |
| 19 | UPSL | 230 V AC | UPS Supply.(Customer Scope) |
| 20 | UPSN | 230 V AC |
| 21 | E |  |
| 22 | O0 | +24V | Alarm Hooter. |
| 23 | -V | -V |
| 24 | +24V | +24V | Door Open Feed Back. |
| 25 | I5 |  |